



*ABRASIFS*  
**ernö**  
*ABRASIVES*

**Sanding Belts & Sleeves**

[www.ernoabrasives.com](http://www.ernoabrasives.com)

**TECHNICAL INFORMATION**

**Ernö** brand Sanding Belts are manufactured in-house for exemplary quality control and fast turnaround. With virtually hundreds of sizes and types to choose from, they're durable and tough, to meet all of your customers' grinding and sanding needs. We have materials available for work on ferrous and non-ferrous metals, carbon steel, stainless steel, aluminum, composites, hardwoods and more.

Need help with your selection? Contact us to discuss your needs. Whether you order standard Sanding Belts, or require a custom size and finish, Rapid Abrasives is **Your Source for Coarse!**



**PRODUCT SHORT CODES AND DESCRIPTIONS**

PRODUCT SHORT CODES									
Short Code	Grain	Coating	Grind Aid	Backing	Face Colour	Belts	Rolls	Sheets	Discs
<b>AOXC</b>	Aluminum Oxide	Closed	No	X Cotton	Brown	X	X	X	X
<b>AOAO</b>	Aluminum Oxide	Open	No	Y Poly	Brown	X	X	X	X
<b>AOYC</b>	Aluminum Oxide	Closed	No	Y Poly	Brown	X	X	X	X
<b>AOFC</b>	Aluminum Oxide	Closed	No	J Cotton	Brown	X	X	X	X
<b>ZYC</b>	Zirconia	Closed	No	Y Poly	Blue	X	X	X	X
<b>ZYCGA</b>	Zirconia	Closed	Yes	Y Poly	Green	X	X	X	X

**AOXC** - Very versatile, closed-coat Aluminum Oxide cotton-backed material, suitable for rough grinding and deburring of stainless and regular carbon steel.

**AOYO** - Open-coat polyester-back Aluminum Oxide material, suitable for intermediate sanding in woodworking, as well as metal applications requiring an open-coat structure.

**AOYC** - Closed-coat polyester-back Aluminum Oxide material is tear-resistant, for coarse and intermediate grinding on metal.

**AOFC** - Closed-coat Aluminum Oxide, J-weight flexible cotton material for sanding profiled work pieces, with particular suitability for metal working applications.

**ZYC** - Closed-coat Zirconia abrasive sanding material, with a heavy polyester back; suitable for rough grinding of stainless steel and carbon steel, where high stock removal rates are required.

**ZYCGA** - Similar to our ZYC Zirconia material, but with the addition of a grinding aid to promote cool cutting and belt longevity.

**COATING TYPES**

**OPEN COAT:** Refers to a coating in which 50% to 75% of the backing is covered by abrasive grain. There are voids between particles of grain which help reduce the effect of loading caused by sawdust or metal particles. Suitable for wood and plastic.

**CLOSED COAT:** Refers to a coating in which the entire surface of the backing is covered with abrasive grain, with no voids between particles. This is by far the most general coating in use and permits the greatest degree of stock removal and longest product life. Suitable for metal and some hard woods.

**GRIT AVAILABILITY**

Abrasive Materials - Description and Grit Selection																		
Product	Description			Grits Available														
	Backing	Colour	Coating	16	24	36	40	50	60	80	100	120	150	180	220	240	320	400
<b>AO Material:</b>																		
AOYC	Y Poly	Brown	Closed				X	X	X	X	X	X	X	X		X		
AOXC	X Cotton	Brown	Closed		X	X	X	X	X	X	X	X	X	X	X	X	X	X
AOAO	Y Poly Cotton	Brown	Open						X	X	X	X						
AOFC	J Flex	Brown	Closed						X	X	X	X		X				
<b>ZIRC Material:</b>																		
ZYCGA	Y Poly-Grind Aid	Green	Closed						X	X		X						
ZYC	Y Poly	Blue	Closed		X	X	X	X	X	X	X	X						
<b>Silicon Carbide:</b>																		
SIC PAPER	F Paper	Black	Closed	X	X			X		X	X							
<b>Ceramic:</b>																		
CERAMIC POLY	XY Poly	Orange	Closed				X		X	X								

**Surface Conditioning** materials can be used to remove light scratches, create a fine surface finish, or prepare for subsequent polishing. Good for lightly cleaning or removing surface discolourations.

Surface Conditioning - Grit Selection				
Surface Conditioning:	U.F.	V.F.	MED.	CRS.
VP-LS		X	X	X
VP-XF		X	X	X
Scrim Back		X	X	X

Graphite - Grit Selection	
Graphite:	HD 450

**CUSTOM SIZE SANDING BELTS**

If you require custom sizes for your equipment, we're pleased to assist you. Because of the set-up required to manufacture custom sizes, minimum orders are required. Contact us for prices and lead times.

Custom Sizes/Quantities					
Width	Pieces	Width	Pieces	Width	Pieces
< 3/4" Dynaflex Sizes	25	2"	12	4-1/2" to 5-1/2"	6
> 3/4" longer than 24"	16	2-1/2"	12	6"	4
1"	12	3"	12	8 to 12"	4
1-1/2"	16	4"	12		

## TECHNICAL INFORMATION

### ABRASIVE TYPES

**ALUMINUM OXIDE:** A tough and durable man-made abrasive characterized by the long life and wear resistance of its cutting edges. It offers enormous penetrating strength, even at high speeds.

**Applications:** ferrous metals • hardwood • aluminum

**SILICON CARBIDE:** The hardest and sharpest of the manufactured abrasives. Because of its extreme sharpness, the bluish-black abrasive grain permits fast stock removal and cool cut.

**Applications:** Non ferrous metals, i.e. brass, aluminum, and bronze • Non-metallics, i.e., glass, rubber, plastic and stone • Final finish on wood and stainless steel • Abrasive planing particle board • Cast iron • Fiberglass

**ZIRCONIA ALUMINA:** An ultra-tough synthetic abrasive which provides a free, cool cut for high stock removal applications. It's tougher, but sharper than aluminum oxide, with a micro-crystalline structure which allows for controlled breakdown and self sharpening. This bluish-gray abrasive is available in coarse (24-120) grits only.

**Applications:** Heavy duty snagging and grinding of all ferrous and non ferrous metals • Abrasive planing of wood, plywood and particle board • Grinding fiberglass, rubber and plastics



### BELT PUMP SLEEVES

Belt Pump Sleeves				
Part #	Size/Description	Grit	Short Code	Pkg. Qty
41114	9 x 10-5/8	80	AOFC	10
41115	9 x 10-5/8	100	AOFC	10
41116	9 x 10-5/8	120	AOFC	10
41117	9 x 10-5/8	150	AOFC	10
41118	9 x 10-5/8	180	AOFC	10
41119	9 x 10-5/8	220	AOFC	10
41120	9 x 13-3/4	80	AOFC	10
41121	9 x 13-3/4	100	AOFC	10
41122	9 x 13-3/4	150	AOFC	10
41123	9 x 13-3/4	220	AOFC	10
41124	9 x 20	80	AOFC	10
41125	9 x 20	100	AOFC	10
41126	9 x 20	150	AOFC	10
41127	9 x 20	180	AOFC	10
41128	9 x 20	220	AOFC	10

**SANDING BELTS**

Sanding Belts				
Part #	Size/Description	Grit	Short Code	Pkg.
42000	1/4 x 18 A/O CLOTH	36	AOYC	50
42001	1/4 x 18 A/O CLOTH	40	AOYC	50
42002	1/4 x 18 A/O CLOTH	50	AOYC	50
42003	1/4 x 18 A/O CLOTH	60	AOYC	50
42004	1/4 x 18 A/O CLOTH	80	AOYC	50
42005	1/4 x 18 A/O CLOTH	100	AOYC	50
42006	1/4 x 18 A/O CLOTH	120	AOYC	50
42007	1/4 x 18 A/O CLOTH	150	AOYC	50
42008	1/4 x 18 A/O CLOTH	180	AOYC	50
42009	1/4 x 18 A/O CLOTH	220	AOYC	50
42010	1/4 x 18 A/O CLOTH	240	AOYC	50
42011	1/4 x 18 A/O CLOTH	320	AOYC	50
42012	1/4 x 18 A/O CLOTH	400	AOYC	50
42013	1/4 x 18 ZIRC CLOTH	36	ZYC	50
42014	1/4 x 18 ZIRC CLOTH	40	ZYC	50
42015	1/4 x 18 ZIRC CLOTH	50	ZYC	50
42016	1/4 x 18 ZIRC CLOTH	60	ZYC	50
42017	1/4 x 18 ZIRC CLOTH	80	ZYC	50
42018	1/4 x 18 ZIRC CLOTH	100	ZYC	50
42019	1/4 x 18 ZIRC CLOTH	120	ZYC	50
42020	1/4 x 24 A/O CLOTH	36	AOYC	50
42021	1/4 x 24 A/O CLOTH	40	AOYC	50
42022	1/4 x 24 A/O CLOTH	50	AOYC	50
42023	1/4 x 24 A/O CLOTH	60	AOYC	50
42024	1/4 x 24 A/O CLOTH	80	AOYC	50
42025	1/4 x 24 A/O CLOTH	100	AOYC	50
42026	1/4 x 24 A/O CLOTH	120	AOYC	50
42027	1/4 x 24 A/O CLOTH	150	AOYC	50
42028	1/4 x 24 A/O CLOTH	180	AOYC	50
42029	1/4 x 24 A/O CLOTH	220	AOYC	50
42030	1/4 x 24 A/O CLOTH	240	AOYC	50
42031	1/4 x 24 A/O CLOTH	320	AOYC	50
42032	1/4 x 24 A/O CLOTH	400	AOYC	50
42033	1/4 x 24 ZIRC CLOTH	36	ZYC	50
42034	1/4 x 24 ZIRC CLOTH	40	ZYC	50
42035	1/4 x 24 ZIRC CLOTH	50	ZYC	50
42036	1/4 x 24 ZIRC CLOTH	60	ZYC	50
42037	1/4 x 24 ZIRC CLOTH	80	ZYC	50
42038	1/4 x 24 ZIRC CLOTH	100	ZYC	50
42039	1/4 x 24 ZIRC CLOTH	120	ZYC	50
42040	3/8 x 13 A/O CLOTH	36	AOYC	50
42041	3/8 x 13 A/O CLOTH	40	AOYC	50
42042	3/8 x 13 A/O CLOTH	50	AOYC	50

Sanding Belts				
Part #	Size/Description	Grit	Short Code	Pkg.
42043	3/8 x 13 A/O CLOTH	60	AOYC	50
42044	3/8 x 13 A/O CLOTH	80	AOYC	50
42045	3/8 x 13 A/O CLOTH	100	AOYC	50
42046	3/8 x 13 A/O CLOTH	120	AOYC	50
42047	3/8 x 13 A/O CLOTH	150	AOYC	50
42048	3/8 x 13 A/O CLOTH	180	AOYC	50
42049	3/8 x 13 A/O CLOTH	220	AOYC	50
42050	3/8 x 13 A/O CLOTH	240	AOYC	50
42051	3/8 x 13 A/O CLOTH	320	AOYC	50
42052	3/8 x 13 A/O CLOTH	400	AOYC	50
42053	3/8 x 13 ZIRC CLOTH	36	ZYC	50
42054	3/8 x 13 ZIRC CLOTH	40	ZYC	50
42055	3/8 x 13 ZIRC CLOTH	50	ZYC	50
42056	3/8 x 13 ZIRC CLOTH	60	ZYC	50
42057	3/8 x 13 ZIRC CLOTH	80	ZYC	50
42058	3/8 x 13 ZIRC CLOTH	100	ZYC	50
42059	3/8 x 13 ZIRC CLOTH	120	ZYC	50
42060	1/2x12 A/O CLOTH	36	AOYC	50
42061	1/2 x 12 A/O CLOTH	40	AOYC	50
42062	1/2 x 12 A/O CLOTH	50	AOYC	50
42063	1/2 x 12 A/O CLOTH	60	AOYC	50
42064	1/2 x 12 A/O CLOTH	80	AOYC	50
42065	1/2 x 12 A/O CLOTH	100	AOYC	50
42066	1/2 x 12 A/O CLOTH	120	AOYC	50
42067	1/2 x 12 A/O CLOTH	150	AOYC	50
42068	1/2 x 12 A/O CLOTH	180	AOYC	50
42069	1/2 x 12 A/O CLOTH	220	AOYC	50
42070	1/2 x 12 A/O CLOTH	240	AOYC	50
42071	1/2 x 12 A/O CLOTH	320	AOYC	50
42072	1/2 x 12 A/O CLOTH	400	AOYC	50
42073	1/2 x 12 ZIRC CLOTH	36	ZYC	50
42074	1/2 x 12 ZIRC CLOTH	40	ZYC	50
42075	1/2 x 12 ZIRC CLOTH	50	ZYC	50
42076	1/2 x 12 ZIRC CLOTH	60	ZYC	50
42077	1/2 x 12 ZIRC CLOTH	80	ZYC	50
42078	1/2 x 12 ZIRC CLOTH	100	ZYC	50
42079	1/2 x 12 ZIRC CLOTH	120	ZYC	50
42080	1/2 x 18 A/O CLOTH	36	AOYC	50
42081	1/2 x 18 A/O CLOTH	40	AOYC	50
42082	1/2 x 18 A/O CLOTH	50	AOYC	50
42083	1/2 x 18 A/O CLOTH	60	AOYC	50
42084	1/2 x 18 A/O CLOTH	80	AOYC	50
42085	1/2 x 18 A/O CLOTH	100	AOYC	50

**SANDING BELTS (con't.)**

Sanding Belts				
Part #	Size/Description	Grit	Short Code	Pkg.
42086	1/2 x 18 A/O CLOTH	120	AOYC	50
42087	1/2 x 18 A/O CLOTH	150	AOYC	50
42088	1/2 x 18 A/O CLOTH	180	AOYC	50
42089	1/2 x 18 A/O CLOTH	220	AOYC	50
42090	1/2 x 18 A/O CLOTH	240	AOYC	50
42091	1/2 x 18 A/O CLOTH	320	AOYC	50
42092	1/2 x 18 A/O CLOTH	400	AOYC	50
42093	1/2 x 18 ZIRC CLOTH	36	ZYC	50
42094	1/2 x 18 ZIRC CLOTH	40	ZYC	50
42095	1/2 x 18 ZIRC CLOTH	50	ZYC	50
42096	1/2 x 18 ZIRC CLOTH	60	ZYC	50
42097	1/2 x 18 ZIRC CLOTH	80	ZYC	50
42098	1/2 x 18 ZIRC CLOTH	100	ZYC	50
42099	1/2 x 18 ZIRC CLOTH	120	ZYC	50
42100	1/2 x 24 A/O CLOTH	36	AOYC	50
42101	1/2 x 24 A/O CLOTH	40	AOYC	50
42102	1/2 x 24 A/O CLOTH	50	AOYC	50
42103	1/2 x 24 A/O CLOTH	60	AOYC	50
42104	1/2 x 24 A/O CLOTH	80	AOYC	50
42105	1/2 x 24 A/O CLOTH	100	AOYC	50
42106	1/2 x 24 A/O CLOTH	120	AOYC	50
42107	1/2 x 24 A/O CLOTH	150	AOYC	50
42108	1/2 x 24 A/O CLOTH	180	AOYC	50
42109	1/2 x 24 A/O CLOTH	220	AOYC	50
42110	1/2 x 24 A/O CLOTH	240	AOYC	50
42111	1/2 x 24 A/O CLOTH	320	AOYC	50
42112	1/2 x 24 A/O CLOTH	400	AOYC	50
42113	1/2 x 24 ZIRC CLOTH	36	ZYC	50
42114	1/2 x 24 ZIRC CLOTH	40	ZYC	50
42115	1/2 x 24 ZIRC CLOTH	50	ZYC	50
42116	1/2 x 24 ZIRC CLOTH	60	ZYC	50
42117	1/2 x 24 ZIRC CLOTH	80	ZYC	50
42118	1/2 x 24 ZIRC CLOTH	100	ZYC	50
42119	1/2 x 24 ZIRC CLOTH	120	ZYC	50
42300	3/4 x 18 A/O CLOTH	24	AOYC	50
42301	3/4 x 18 A/O CLOTH	36	AOYC	50
42302	3/4 x 18 A/O CLOTH	40	AOYC	50
42303	3/4 x 18 A/O CLOTH	50	AOYC	50
42304	3/4 x 18 A/O CLOTH	60	AOYC	50
42305	3/4 x 18 A/O CLOTH	80	AOYC	50
42306	3/4 x 18 A/O CLOTH	100	AOYC	50
42307	3/4 x 18 A/O CLOTH	120	AOYC	50
42308	3/4 x 18 A/O CLOTH	150	AOYC	50

Sanding Belts				
Part #	Size/Description	Grit	Short Code	Pkg.
42309	3/4 x 18 A/O CLOTH	180	AOYC	50
42310	3/4 x 18 A/O CLOTH	220	AOYC	50
42311	3/4 x 18 A/O CLOTH	240	AOYC	50
42312	3/4 x 18 A/O CLOTH	320	AOYC	50
42314	3/4 x 18 ZIRC CLOTH	24	ZYC	50
42315	3/4 x 18 ZIRC CLOTH	36	ZYC	50
42316	3/4 x 18 ZIRC CLOTH	40	ZYC	50
42317	3/4 x 18 ZIRC CLOTH	50	ZYC	50
42318	3/4 x 18 ZIRC CLOTH	60	ZYC	50
42319	3/4 x 18 ZIRC CLOTH	80	ZYC	50
42320	3/4 x 18 ZIRC CLOTH	100	ZYC	50
42321	3/4 x 18 ZIRC CLOTH	120	ZYC	50
42322	3/4 x 20-1/2 A/O CLOTH	24	AOYC	50
42323	3/4 x 20-1/2 A/O CLOTH	36	AOYC	50
42324	3/4 x 20-1/2 A/O CLOTH	40	AOYC	50
42325	3/4 x 20-1/2 A/O CLOTH	50	AOYC	50
42326	3/4 x 20-1/2 A/O CLOTH	60	AOYC	50
42327	3/4 x 20-1/2 A/O CLOTH	80	AOYC	50
42328	3/4 x 20-1/2 A/O CLOTH	100	AOYC	50
42329	3/4 x 20-1/2 A/O CLOTH	120	AOYC	50
42330	3/4 x 20-1/2 A/O CLOTH	150	AOYC	50
42331	3/4 x 20-1/2 A/O CLOTH	180	AOYC	50
42332	3/4 x 20-1/2 A/O CLOTH	220	AOYC	50
42333	3/4 x 20-1/2 A/O CLOTH	240	AOYC	50
42334	3/4 x 20-1/2 A/O CLOTH	320	AOYC	50
42335	3/4 x 20-1/2 A/O CLOTH	400	AOYC	50
42336	3/4 x 20-1/2 ZIRC CLOTH	24	ZYC	50
42337	3/4 x 20-1/2 ZIRC CLOTH	36	ZYC	50
42338	3/4 x 20-1/2 ZIRC CLOTH	40	ZYC	50
42339	3/4 x 20-1/2 ZIRC CLOTH	50	ZYC	50
42340	3/4 x 20-1/2 ZIRC CLOTH	60	ZYC	50
42341	3/4 x 20-1/2 ZIRC CLOTH	80	ZYC	50
42342	3/4 x 20-1/2 ZIRC CLOTH	100	ZYC	50
42343	3/4 x 20-1/2 ZIRC CLOTH	120	ZYC	50
42394	1 x 30 AO CLOTH	40	AOXC	50
42395	1 x 30 AO CLOTH	50	AOXC	50
42396	1 x 30 AO CLOTH	60	AOXC	50
42397	1 x 30 AO CLOTH	80	AOXC	50
42398	1 x 30 AO CLOTH	100	AOXC	50
42399	1 x 30 AO CLOTH	120	AOXC	50
42400	1 x 30 AO CLOTH	150	AOXC	50
42401	1 x 30 AO CLOTH	180	AOXC	50
42402	1 x 30 AO CLOTH	220	AOXC	50

**SANDING BELTS (con't.)**

Sanding Belts				
Part #	Size/Description	Grit	Short Code	Pkg.
42403	1 x 30 AO CLOTH	240	AOXC	50
42404	1 x 30 AO CLOTH	320	AOXC	50
42405	1 x 30 AO CLOTH	400	AOXC	50
42406	1 x 42 A/O CLOTH	24	AOXC	50
42407	1 x 42 A/O CLOTH	36	AOXC	50
42408	1 x 42 A/O CLOTH	40	AOXC	50
42409	1 x 42 A/O CLOTH	50	AOXC	50
42410	1 x 42 A/O CLOTH	60	AOXC	50
42411	1 x 42 A/O CLOTH	80	AOXC	50
42412	1 x 42 A/O CLOTH	100	AOXC	50
42413	1 x 42 A/O CLOTH	120	AOXC	50
42414	1 x 42 A/O CLOTH	150	AOXC	50
42415	1 x 42 A/O CLOTH	180	AOXC	50
42416	1 x 42 A/O CLOTH	220	AOXC	50
42417	1 x 42 A/O CLOTH	240	AOXC	50
42418	1 x 42 A/O CLOTH	320	AOXC	50
42419	1 x 42 A/O CLOTH	400	AOXC	50
42420	1 x 42 ZIRC CLOTH	24	ZYC	50
42421	1 x 42 ZIRC CLOTH	36	ZYC	50
42422	1 x 42 ZIRC CLOTH	40	ZYC	50
42423	1 x 42 ZIRC CLOTH	50	ZYC	50
42424	1 x 42 ZIRC CLOTH	60	ZYC	50
42425	1 x 42 ZIRC CLOTH	80	ZYC	50
42426	1 x 42 ZIRC CLOTH	100	ZYC	50
42427	1 x 42 ZIRC CLOTH	120	ZYC	50
42428	1 x 48 A/O CLOTH	24	AOXC	50
42429	1 x 48 A/O CLOTH	36	AOXC	50
42430	1 x 48 A/O CLOTH	40	AOXC	50
42431	1 x 48 A/O CLOTH	50	AOXC	50
42432	1 x 48 A/O CLOTH	60	AOXC	50
42433	1 x 48 A/O CLOTH	80	AOXC	50
42434	1 x 48 A/O CLOTH	100	AOXC	50
42435	1 x 48 A/O CLOTH	120	AOXC	50
42436	1 x 48 A/O CLOTH	150	AOXC	50
42437	1 x 48 A/O CLOTH	180	AOXC	50
42438	1 x 48 A/O CLOTH	220	AOXC	50
42439	1 x 48 A/O CLOTH	240	AOXC	50
42440	1 x 48 A/O CLOTH	320	AOXC	50
42441	1 x 48 A/O CLOTH	400	AOXC	50
42442	1 x 132 A/O CLOTH	24	AOYC	50
42443	1 x 132 A/O CLOTH	36	AOYC	50
42444	1 x 132 A/O CLOTH	40	AOYC	50
42445	1 x 132 A/O CLOTH	50	AOYC	50

Sanding Belts				
Part #	Size/Description	Grit	Short Code	Pkg.
42446	1 x 132 A/O CLOTH	60	AOYC	50
42447	1 x 132 A/O CLOTH	80	AOYC	50
42448	1 x 132 A/O CLOTH	100	AOYC	50
42449	1 x 132 A/O CLOTH	120	AOYC	50
42450	1 x 132 A/O CLOTH	150	AOYC	50
42451	1 x 132 A/O CLOTH	180	AOYC	50
42452	1 x 132 A/O CLOTH	220	AOYC	50
42453	1 x 132 A/O CLOTH	240	AOYC	50
42454	1 x 132 A/O CLOTH	320	AOYC	50
42455	1 x 132 A/O CLOTH	400	AOYC	50
42600	2 x 48 A/O CLOTH	24	AOXC	10
42601	2 x 48 A/O CLOTH	36	AOXC	10
42602	2 x 48 A/O CLOTH	40	AOXC	10
42603	2 x 48 A/O CLOTH	50	AOXC	10
42604	2 x 48 A/O CLOTH	60	AOXC	10
42605	2 x 48 A/O CLOTH	80	AOXC	10
42606	2 x 48 A/O CLOTH	100	AOXC	10
42607	2 x 48 A/O CLOTH	120	AOXC	10
42608	2 x 48 A/O CLOTH	150	AOXC	10
42609	2 x 48 A/O CLOTH	180	AOXC	10
42610	2 x 48 A/O CLOTH	220	AOXC	10
42611	2 x 48 A/O CLOTH	240	AOXC	10
42612	2 x 48 A/O CLOTH	320	AOXC	10
42613	2 x 48 A/O CLOTH	400	AOXC	10
42614	2 x 60 A/O CLOTH	24	AOXC	10
42615	2 x 60 A/O CLOTH	36	AOXC	10
42616	2 x 60 A/O CLOTH	40	AOXC	10
42617	2 x 60 A/O CLOTH	50	AOXC	10
42618	2 x 60 A/O CLOTH	60	AOXC	10
42619	2 x 60 A/O CLOTH	80	AOXC	10
42620	2 x 60 A/O CLOTH	100	AOXC	10
42621	2 x 60 A/O CLOTH	120	AOXC	10
42622	2 x 60 A/O CLOTH	150	AOXC	10
42623	2 x 60 A/O CLOTH	180	AOXC	10
42624	2 x 60 A/O CLOTH	220	AOXC	10
42625	2 x 60 A/O CLOTH	240	AOXC	10
42626	2 x 60 A/O CLOTH	320	AOXC	10
42627	2 x 60 A/O CLOTH	400	AOXC	10
42628	2 x 72 A/O CLOTH	24	AOXC	10
42629	2 x 72 A/O CLOTH	36	AOXC	10
42630	2 x 72 A/O CLOTH	40	AOXC	10
42631	2 x 72 A/O CLOTH	50	AOXC	10
42632	2 x 72 A/O CLOTH	60	AOXC	10

**ABRASIVE PRODUCTS**

**SANDING BELTS (con't.)**

Sanding Belts				
Part #	Size/Description	Grit	Short Code	Pkg.
42633	2 x 72 A/O CLOTH	80	AOXC	10
42634	2 x 72 A/O CLOTH	100	AOXC	10
42635	2 x 72 A/O CLOTH	120	AOXC	10
42636	2 x 72 A/O CLOTH	150	AOXC	10
42637	2 x 72 A/O CLOTH	180	AOXC	10
42638	2 x 72 A/O CLOTH	220	AOXC	10
42639	2 x 72 A/O CLOTH	240	AOXC	10
42640	2 x 72 A/O CLOTH	320	AOXC	10
42641	2 x 72 A/O CLOTH	400	AOXC	10
42642	2 x 72 ZIRC CLOTH	24	ZYC	10
42643	2 x 72 ZIRC CLOTH	36	ZYC	10
42644	2 x 72 ZIRC CLOTH	40	ZYC	10
42645	2 x 72 ZIRC CLOTH	50	ZYC	10
42646	2 x 72 ZIRC CLOTH	60	ZYC	10
42647	2 x 72 ZIRC CLOTH	80	ZYC	10
42648	2 x 72 ZIRC CLOTH	100	ZYC	10
42649	2 x 72 ZIRC CLOTH	120	ZYC	10
42650	2 x 132 A/O CLOTH	24	AOYC	10
42651	2 x 132 A/O CLOTH	36	AOYC	10
42652	2 x 132 A/O CLOTH	40	AOYC	10
42653	2 x 132 A/O CLOTH	50	AOYC	10
42654	2 x 132 A/O CLOTH	60	AOYC	10
42655	2 x 132 A/O CLOTH	80	AOYC	10
42656	2 x 132 A/O CLOTH	100	AOYC	10
42657	2 x 132 A/O CLOTH	120	AOYC	10
42658	2 x 132 A/O CLOTH	150	AOYC	10
42659	2 x 132 A/O CLOTH	180	AOYC	10
42660	2 x 132 A/O CLOTH	220	AOYC	10
42661	2 x 132 A/O CLOTH	240	AOYC	10
42662	2 x 132 A/O CLOTH	320	AOYC	10
42663	2 x 132 A/O CLOTH	400	AOYC	10
41095	2 x 132 ZIRC	24	ZYC	10
41096	2 x 132 ZIRC	36	ZYC	10
41097	2 x 132 ZIRC	40	ZYC	10
41098	2 x 132 ZIRC	50	ZYC	10
41099	2 x 132 ZIRC	60	ZYC	10
41100	2 x 132 ZIRC	80	ZYC	10
41101	2 x 132 ZIRC	100	ZYC	10
41102	2 x 132 ZIRC	120	ZYC	10
42800	3 x 18 A/O CLOTH	24	AOXC	10
42801	3 x 18 A/O CLOTH	36	AOXC	10
42802	3 x 18 A/O CLOTH	40	AOXC	10
42803	3 x 18 A/O CLOTH	50	AOXC	10

Sanding Belts				
Part #	Size/Description	Grit	Short Code	Pkg.
42804	3 x 18 A/O CLOTH	60	AOXC	10
42805	3 x 18 A/O CLOTH	80	AOXC	10
42806	3 x 18 A/O CLOTH	100	AOXC	10
42807	3 x 18 A/O CLOTH	120	AOXC	10
42808	3 x 18 A/O CLOTH	150	AOXC	10
42809	3 x 18 A/O CLOTH	180	AOXC	10
42810	3 x 18 A/O CLOTH	220	AOXC	10
42811	3 x 18 A/O CLOTH	240	AOXC	10
42812	3 x 18 A/O CLOTH	320	AOXC	10
42813	3 x 18 A/O CLOTH	400	AOXC	10
42814	3 x 21 A/O CLOTH	24	AOXC	10
42815	3 x 21 A/O CLOTH	36	AOXC	10
42816	3 x 21 A/O CLOTH	40	AOXC	10
42817	3 x 21 A/O CLOTH	50	AOXC	10
42818	3 x 21 A/O CLOTH	60	AOXC	10
42819	3 x 21 A/O CLOTH	80	AOXC	10
42820	3 x 21 A/O CLOTH	100	AOXC	10
42821	3 x 21 A/O CLOTH	120	AOXC	10
42822	3 x 21 A/O CLOTH	150	AOXC	10
42823	3 x 21 A/O CLOTH	180	AOXC	10
42824	3 x 21 A/O CLOTH	220	AOXC	10
42825	3 x 21 A/O CLOTH	240	AOXC	10
42826	3 x 21 A/O CLOTH	320	AOXC	10
42827	3 x 21 A/O CLOTH	400	AOXC	10
42828	3 x 24 A/O CLOTH	24	AOXC	10
42829	3 x 24 A/O CLOTH	36	AOXC	10
42830	3 x 24 A/O CLOTH	40	AOXC	10
42831	3 x 24 A/O CLOTH	50	AOXC	10
42832	3 x 24 A/O CLOTH	60	AOXC	10
42833	3 x 24 A/O CLOTH	80	AOXC	10
42834	3 x 24 A/O CLOTH	100	AOXC	10
42835	3 x 24 A/O CLOTH	120	AOXC	10
42836	3 x 24 A/O CLOTH	150	AOXC	10
42837	3 x 24 A/O CLOTH	180	AOXC	10
42838	3 x 24 A/O CLOTH	220	AOXC	10
42839	3 x 24 A/O CLOTH	240	AOXC	10
42840	3 x 24 A/O CLOTH	320	AOXC	10
42841	3 x 24 A/O CLOTH	400	AOXC	10
42842	3 x 132 A/O CLOTH	24	AOYC	10
42843	3 x 132 A/O CLOTH	36	AOYC	10
42844	3 x 132 A/O CLOTH	40	AOYC	10
42845	3 x 132 A/O CLOTH	50	AOYC	10
42846	3 x 132 A/O CLOTH	60	AOYC	10



**SANDING BELTS (con't.)**

Sanding Belts				
Part #	Size/Description	Grit	Short Code	Pkg.
42847	3 x 132 A/O CLOTH	80	AOYC	10
42848	3 x 132 A/O CLOTH	100	AOYC	10
42849	3 x 132 A/O CLOTH	120	AOYC	10
42850	3 x 132 A/O CLOTH	150	AOYC	10
42851	3 x 132 A/O CLOTH	180	AOYC	10
42852	3 x 132 A/O CLOTH	220	AOYC	10
42853	3 x 132 A/O CLOTH	240	AOYC	10
42854	3 x 132 A/O CLOTH	320	AOYC	10
42855	3 x 132 A/O CLOTH	400	AOYC	10
41103	3 x 132 ZIRC	24	ZYC	10
41104	3 x 132 ZIRC	36	ZYC	10
41105	3 x 132 ZIRC	40	ZYC	10
41106	3 x 132 ZIRC	50	ZYC	10
41107	3 x 132 ZIRC	60	ZYC	10
41070	3 x 132 ZIRC	80	ZYC	10
41079	3 x 132 ZIRC	100	ZYC	10
41080	3 x 132 ZIRC	120	ZYC	10
43000	3-1/2 x 15-1/2 A/O CLOTH	24	AOXC	10
43001	3-1/2 x 15-1/2 A/O CLOTH	36	AOXC	10
43002	3-1/2 x 15-1/2 A/O CLOTH	40	AOXC	10
43003	3-1/2 x 15-1/2 A/O CLOTH	50	AOXC	10
43004	3-1/2 x 15-1/2 A/O CLOTH	60	AOXC	10
43005	3-1/2 x 15-1/2 A/O CLOTH	80	AOXC	10
43006	3-1/2 x 15-1/2 A/O CLOTH	100	AOXC	10
43007	3-1/2 x 15-1/2 A/O CLOTH	120	AOXC	10
43008	3-1/2 x 15-1/2 A/O CLOTH	150	AOXC	10
43009	3-1/2 x 15-1/2 A/O CLOTH	180	AOXC	10
43010	3-1/2 x 15-1/2 A/O CLOTH	220	AOXC	10
43011	3-1/2 x 15-1/2 A/O CLOTH	240	AOXC	10
43012	3-1/2 x 15-1/2 A/O CLOTH	320	AOXC	10
43013	3-1/2 x 15-1/2 A/O CLOTH	400	AOXC	10
43200	4 x 21 A/O CLOTH	24	AOXC	10
43201	4 x 21 A/O CLOTH	36	AOXC	10
43202	4 x 21 A/O CLOTH	40	AOXC	10
43203	4 x 21 A/O CLOTH	50	AOXC	10
43204	4 x 21 A/O CLOTH	60	AOXC	10
43205	4 x 21 A/O CLOTH	80	AOXC	10
43206	4 x 21 A/O CLOTH	100	AOXC	10
43207	4 x 21 A/O CLOTH	120	AOXC	10
43208	4 x 21 A/O CLOTH	150	AOXC	10
43209	4 x 21 A/O CLOTH	180	AOXC	10
43210	4 x 21 A/O CLOTH	220	AOXC	10
43211	4 x 21 A/O CLOTH	240	AOXC	10

Sanding Belts				
Part #	Size/Description	Grit	Short Code	Pkg.
43212	4 x 21 A/O CLOTH	320	AOXC	10
43213	4 x 21 A/O CLOTH	400	AOXC	10
43214	4 x 24 A/O CLOTH	24	AOXC	10
43215	4 x 24 A/O CLOTH	36	AOXC	10
43216	4 x 24 A/O CLOTH	40	AOXC	10
43217	4 x 24 A/O CLOTH	50	AOXC	10
43218	4 x 24 A/O CLOTH	60	AOXC	10
43219	4 x 24 A/O CLOTH	80	AOXC	10
43220	4 x 24 A/O CLOTH	100	AOXC	10
43221	4 x 24 A/O CLOTH	120	AOXC	10
43222	4 x 24 A/O CLOTH	150	AOXC	10
43223	4 x 24 A/O CLOTH	180	AOXC	10
43224	4 x 24 A/O CLOTH	220	AOXC	10
43225	4 x 24 A/O CLOTH	240	AOXC	10
43226	4 x 24 A/O CLOTH	320	AOXC	10
43227	4 x 24 A/O CLOTH	400	AOXC	10
43228	4 x 36 A/O CLOTH	24	AOXC	10
43229	4 x 36 A/O CLOTH	36	AOXC	10
43230	4 x 36 A/O CLOTH	40	AOXC	10
43231	4 x 36 A/O CLOTH	50	AOXC	10
43232	4 x 36 A/O CLOTH	60	AOXC	10
43233	4 x 36 A/O CLOTH	80	AOXC	10
43234	4 x 36 A/O CLOTH	100	AOXC	10
43235	4 x 36 A/O CLOTH	120	AOXC	10
43236	4 x 36 A/O CLOTH	150	AOXC	10
43237	4 x 36 A/O CLOTH	180	AOXC	10
43238	4 x 36 A/O CLOTH	220	AOXC	10
43239	4 x 36 A/O CLOTH	240	AOXC	10
43240	4 x 36 A/O CLOTH	320	AOXC	10
43241	4 x 36 A/O CLOTH	400	AOXC	10
43242	4 x 132 A/O CLOTH	24	AOYC	10
43243	4 x 132 A/O CLOTH	36	AOYC	10
43244	4 x 132 A/O CLOTH	40	AOYC	10
43245	4 x 132 A/O CLOTH	50	AOYC	10
43246	4 x 132 A/O CLOTH	60	AOYC	10
43247	4 x 132 A/O CLOTH	80	AOYC	10
43248	4 x 132 A/O CLOTH	100	AOYC	10
43249	4 x 132 A/O CLOTH	120	AOYC	10
43250	4 x 132 A/O CLOTH	150	AOYC	10
43251	4 x 132 A/O CLOTH	180	AOYC	10
43252	4 x 132 A/O CLOTH	220	AOYC	10
43253	4 x 132 A/O CLOTH	240	AOYC	10
43254	4 x 132 A/O CLOTH	320	AOYC	10

**ABRASIVE PRODUCTS**

**SANDING BELTS (con't.)**

Sanding Belts				
Part #	Size/Description	Grit	Short Code	Pkg.
43255	4 x 132 A/O CLOTH	400	AOYC	10
43256	4 x 132 ZIRC	24	ZYC	10
43257	4 x 132 ZIRC	36	ZYC	10
41108	4 x 132 ZIRC	40	ZYC	10
41109	4 x 132 ZIRC	50	ZYC	10
41110	4 x 132 ZIRC	60	ZYC	10
41111	4 x 132 ZIRC	80	ZYC	10
41112	4 x 132 ZIRC	100	ZYC	10
41113	4 x 132 ZIRC	120	ZYC	10
43500	6 x 48 A/O CLOTH	24	AOXC	10
43501	6 x 48 A/O CLOTH	36	AOXC	10
43502	6 x 48 A/O CLOTH	40	AOXC	10
43503	6 x 48 A/O CLOTH	50	AOXC	10
43504	6 x 48 A/O CLOTH	60	AOXC	10
43505	6 x 48 A/O CLOTH	80	AOXC	10
43506	6 x 48 A/O CLOTH	100	AOXC	10
43507	6 x 48 A/O CLOTH	120	AOXC	10
43508	6 x 48 A/O CLOTH	150	AOXC	10
43509	6 x 48 A/O CLOTH	180	AOXC	10
43510	6 x 48 A/O CLOTH	220	AOXC	10
43511	6 x 48 A/O CLOTH	240	AOXC	10
43512	6 x 48 A/O CLOTH	320	AOXC	10
43513	6 x 48 A/O CLOTH	400	AOXC	10
43514	6 x 48 ZIRC CLOTH	24	ZYC	10
43515	6 x 48 ZIRC CLOTH	36	ZYC	10
43516	6 x 48 ZIRC CLOTH	40	ZYC	10
43517	6 x 48 ZIRC CLOTH	50	ZYC	10
43518	6 x 48 ZIRC CLOTH	60	ZYC	10
43519	6 x 48 ZIRC CLOTH	80	ZYC	10
43520	6 x 48 ZIRC CLOTH	100	ZYC	10
43521	6 x 48 ZIRC CLOTH	120	ZYC	10
43522	6 x 60 A/O CLOTH	24	AOXC	10
43523	6 x 60 A/O CLOTH	36	AOXC	10
43524	6 x 60 A/O CLOTH	40	AOXC	10
43525	6 x 60 A/O CLOTH	50	AOXC	10
43526	6 x 60 A/O CLOTH	60	AOXC	10
43527	6 x 60 A/O CLOTH	80	AOXC	10
43528	6 x 60 A/O CLOTH	100	AOXC	10
43529	6 x 60 A/O CLOTH	120	AOXC	10
43530	6 x 60 A/O CLOTH	150	AOXC	10
43531	6 x 60 A/O CLOTH	180	AOXC	10
43532	6 x 60 A/O CLOTH	220	AOXC	10
43533	6 x 60 A/O CLOTH	240	AOXC	10

Sanding Belts				
Part #	Size/Description	Grit	Short Code	Pkg.
43534	6 x 60 A/O CLOTH	320	AOXC	10
43535	6 x 60 A/O CLOTH	400	AOXC	10
43536	6 x 89 A/O CLOTH	36	AOYO	10
43537	6 x 89 A/O CLOTH	40	AOYO	10
43538	6 x 89 A/O CLOTH	50	AOYO	10
43539	6 x 89 A/O CLOTH	60	AOYO	10
43540	6 x 89 A/O CLOTH	80	AOYO	10
43541	6 x 89 A/O CLOTH	100	AOYO	10
43542	6 x 89 A/O CLOTH	120	AOYO	10
43543	6 x 89 A/O CLOTH	150	AOYO	10
43544	6 x 89 A/O CLOTH	180	AOYO	10
43545	6 x 108 A/O CLOTH	36	AOYO	10
43546	6 x 108 A/O CLOTH	40	AOYO	10
43547	6 x 108 A/O CLOTH	50	AOYO	10
43548	6 x 108 A/O CLOTH	60	AOYO	10
43549	6 x 108 A/O CLOTH	80	AOYO	10
43550	6 x 108 A/O CLOTH	100	AOYO	10
43551	6 x 108 A/O CLOTH	120	AOYO	10
43552	6 x 108 A/O CLOTH	150	AOYO	10
43553	6 x 108 A/O CLOTH	180	AOYO	10
43554	6 x 132 A/O CLOTH	24	AOYC	10
43555	6 x 132 A/O CLOTH	36	AOYC	10
43556	6 x 132 A/O CLOTH	40	AOYC	10
43557	6 x 132 A/O CLOTH	50	AOYC	10
43558	6 x 132 A/O CLOTH	60	AOYC	10
43559	6 x 132 A/O CLOTH	80	AOYC	10
43560	6 x 132 A/O CLOTH	100	AOYC	10
43561	6 x 132 A/O CLOTH	120	AOYC	10
43562	6 x 132 A/O CLOTH	150	AOYC	10
43563	6 x 132 A/O CLOTH	180	AOYC	10
43564	6 x 132 A/O CLOTH	220	AOYC	10
43565	6 x 132 A/O CLOTH	240	AOYC	10
43566	6 x 132 A/O CLOTH	320	AOYC	10
43567	6 x 132 A/O CLOTH	400	AOYC	10
43568	6 x 158 A/O CLOTH	36	AOYO	10
43569	6 x 158 A/O CLOTH	40	AOYO	10
43570	6 x 158 A/O CLOTH	50	AOYO	10
43571	6 x 158 A/O CLOTH	60	AOYO	10
43572	6 x 158 A/O CLOTH	80	AOYO	10
43573	6 x 158 A/O CLOTH	100	AOYO	10
43574	6 x 158 A/O CLOTH	120	AOYO	10
43575	6 x 158 A/O CLOTH	150	AOYO	10
43576	6 x 158 A/O CLOTH	180	AOYO	10

## STORAGE CONDITIONS FOR COATED ABRASIVES

Temperature and humidity are the two most important factors influencing coated abrasive performance. Improper or inadequate storage can decrease the productive life of the coated abrasive by as much as 70%. Backings and adhesives are sensitive to climatic changes and will gain or lose moisture according to the relative humidity of their surroundings. Fluctuating climatic conditions can cause permanent damage to the adhesive bond.

Excessive humidity may cause a softening of some types of adhesive bonds, so that the product quickly fills and clogs, or loses its grain during use. Excessive dryness may cause brittleness, reduced flexibility and distortion of product shape. Constant levels of humidity and temperature should be maintained. Stockroom temperature should be 60 - 80°F and relative humidity between 35% and 50%. Cartons should be kept away from damp or cold walls and floor where they may absorb moisture.

Store coated abrasives away from heat sources - steam-heated radiators, steam pipes, hot-air inlets, heat ducts, or rooms near furnaces or ovens. Belts which have been removed from the packing case should be rolled up and stood on edge of a clean shelf. Belts may be draped over a large cylinder, such as a gallon can, brake drum or flanged hanger of the type used for garden hose. NEVER hang a belt from a nail or peg - the backing will crease and the abrasive may crack.

**SAFETY WARNING:** Be sure that all operators and bystanders are wearing eye, face and body protection when operating equipment for use with coated abrasives. Read all safety warnings supplied with abrasive equipment. All guards must be in place.

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